# GM6000iED Choke stepper motor maintenance operation instructions

2022.6.9

#### **Tool Introduction**



Hand tools are also available:

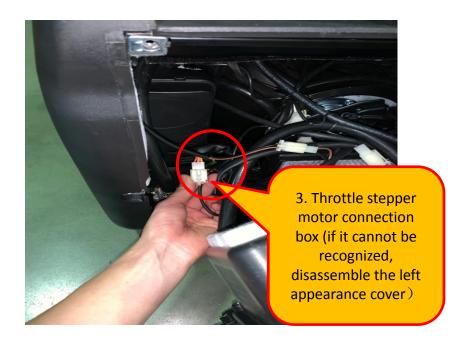
- 1. Cross screwdriver
- 2. Tweezers or other sharp tools

### 1 Removing the panel rear cover

Before



After



#### 2. Remove the left exterior cover

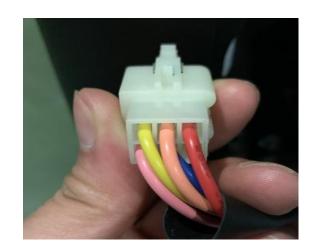
 Before 1.Use a cross screwdriver or flathead screwdriver to remove the two bolts 2.Snap the cover down and remove the cover

After



# 3. Check wiring

Panel box (male plug)



Yellow、 Orange、 Red Pink (Black Red) 、 Blue、 blank

1.Check whether the wiring harness of the plug-in box is correct according to the picture

2.Observe whether the pins are loose or deformed.

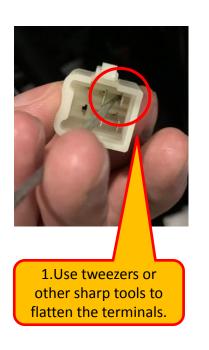


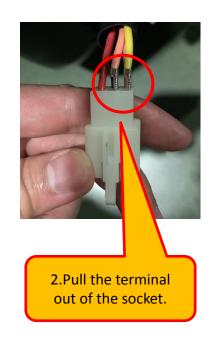
 Stepper motor socket (female socket)

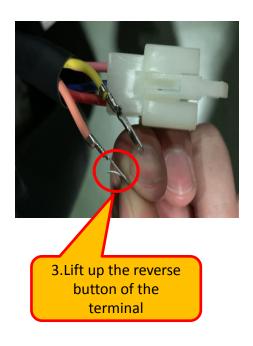


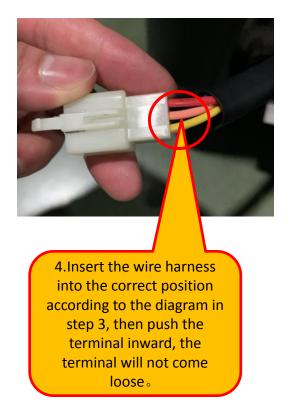
Red orange Yellow Blank Blue Pink

# 4 repair



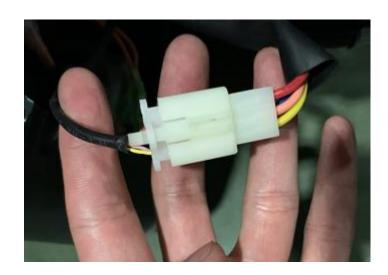






#### 5 Install

Joint the two sockets



Note: When docking the socket, be careful not to insert the pins crookedly.

# 6. Install the panel rear cover

Install the panel rear cover



2.Install the battery door and lock the knob in the vertical direction

#### 7. Install the left exterior cover

#### Install the left exterior cover



Assemble the cover plate in place and fasten the two Phillips bolts.

#### 8 Start-CO Alarm Self-Test



# Thank you!